



Material - ASTM A732 4Q

Standard Specification for Castings, Investment, Carbon and Low Alloy Steel for General Application, and Cobalt Alloy for High Strength at Elevated Temperatures

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A732 / A732M Casting, Investment, Carbon and Low Alloy Steel for General Application

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.450 - 0.550	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.200 - 1.000		
Manganese	Mn %	0.700 - 1.000		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Copper	Cu %	0.500 max.		
Tungsten	W %	0.100 max.		
Other	Ot %	0.600 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	862 min.
-	-	-	Yield Strength in Mpa	689 min.
-	-	-	Elongation in %	5 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1050	AISI	USA	Forging, Bar, Wire, and Shape
1606	SS	Sweden	Casting
50 CD 4 M	AFNOR NF	France	Casting
5152	SAE	USA	Steel
735 A51	BS	British	Hot Formed Spring
C3	MSZ	Hungary	Steel
C48GW-N-A	JIS	Japan	Forging

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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